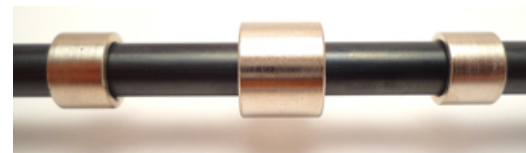


Streamline



Parts required

Pen mandrel
Streamline Pen bush
7mm drill
Pen Mill
Sandpaper
GPW Gap filling CA superglue



8.9mm 11mm 8.4mm
Clip end Nib end

Preparation

1. Cut the desired blanks to 16mm square and slightly longer than the tube.
2. Drill length wise through the centre of the blank using the 7mm drill, then use the pen mill to square the ends.
3. Take the sandpaper and rub it on the brass tube, this makes it stick better.
4. Trial fit, then glue the tube into the blank using a twisting action to allow for even coverage, allow glue to dry before turning.

Turning

1. Place the blank on the mandrel with the bushes in each end, use spacers or the adjustable stop to ensure a tight fit.
2. Turn blank to the top diameter of the bushes.
3. Sand to desired finish then apply your choice of finish.

Assembly

1. Press the nib into the bottom tube, then press the mechanism into the other end of the tube (usually to the indent) do not press to far.
2. Slide the band over the mechanism, and then screw the refill in.
3. Press the cap and clip into the top tube, then slide over the mechanism.

GPW PTY LTD
1/12 TRADERS WAY CURRUMBIN QLD 4223
www.garypye.com