

GPW Bolt Action Pen



To change the direction of the lever, simply insert a Phillips Head Screw Driver into the end cap. Once the bolt is loose you can move the lever into the opposite direction.

Parts required

Pen Mandrel

Bolt Action Bush Set

3/8" Drill

Sandpaper

GPW Gap filling CA superglue

Preparation

1. Cut the desired blank to $\frac{3}{4}$ " x $\frac{3}{4}$ " and slightly longer than the tube.
2. Drill length wise through the centre of the blank using the 3/8" drill, then square the ends.
3. Using the sandpaper, rough up the tube as this makes the glue stick better.
4. Trial fit, then glue the tube into the blank using a twisting action to allow for even coverage, allow glue to dry before turning.

Turning

1. Place the blank on the mandrel with the bushes in each end, use spacers or the adjustable stop to ensure a tight fit.
2. Turn blank to the top diameter of the bushes.
3. Sand to desired finish.

Assembly

1. Press the nib into the tube.
2. Press the end cap into the other end of the tube.
3. Unscrew the tip off the nib and insert refill.
4. Screw the tip back on. Your pen is now finished.

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